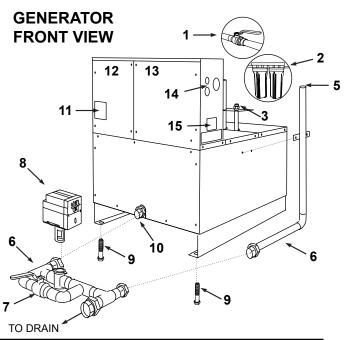
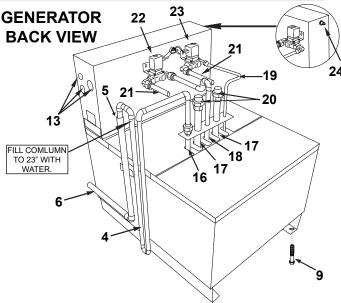


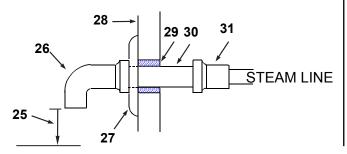
Commercial Steam Generator Component Description

FOR MODELS SG-9, SG-14, SG-18, SG-23, SG-27 & SG-36





TYPICAL STEAM NOZZLE INSTALLATION



COMPONENT DESCRIPTIONS:

PART NOTE

1.

4.

10.

34

36.

- - (c) Water shutoff.
- (c) Adequate water supply treatment (if required). 2.
- 3. (a) 1/2" union for pressure relief column.
 - (b) Pressure relief column, 23".
- 5. (b) Air gap.
- 6. (b) Drain piping kit.
- (b) Manual boiler drain valve. 7.
- 8. Motorized boiler drain valve.
- 9 (b) Bolt and nut for leveling.
 - (a) Drain line union, 1".
- (a) Digital time clock and plastic cover. 11
- (a) Low voltage control connection box. 12.
- 13. (a) Main electrical supply connection box.
- 14. (a) Electrical knockouts.
- 15 (a) Steam unit serial # and electrical information label.
- (b) Pressure relief column supply pipe c/w 1/2" union. 16
- 17. (a) Two steam pipes.
- 18. (a) Boiler flush pipe.
 - (a) Boiler fill pipe.
- 19. 20 (a) Steam pipe union.
 - (b) Water supply pipe stub, 1/2".
- 21. 22. (a) Solenoid valve boiler flush.
- 23.
 - (a) Solenoid valve boiler fill.
- (b) Air switch button receiver connection. 24.
- (c) Opening of steam head to be 14" above the finished floor. 25.
- 26. (b) Steam nozzle, two per. unit, sized to steam line.
- 27. (b) Escutcheon, two per. unit, sized to steam line. 28.
 - (c) Finished steam room wall.
- (c) Silicone sealer. 29.
- (c) Brass nipple. 30.
- (c) Copper X female pipe thread adaptor. 31.
- 32. (b) Air switch button, plate, & indicator light.
- 33. (b) Temperature sensor guard.
 - (b) Temperature sensor wire, 25 feet.
- 35. (b) High temperature control, "A-350".
 - (b) Standby temperature control, "S-350".
- 37 (b) Digital temperature display, "D-350".
 - (b) Mounting rail for temperature controls.

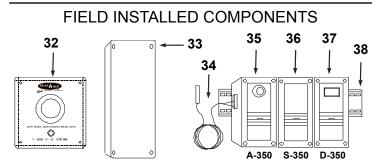
NOTES: (a) Supplied and installed at the factory.

- (b) Supplied for installation in the field.
- (c) Not supplied. To be supplied by installer.

DIMENSIONS: Width = 23 inches, Depth = 27 inches, Height = 27 inches

IMPORTANT: An ADDITIONAL 18 inches clearance on sides and back must be maintained. An ADDITIONAL 30 inches clearance to front of steam generator should be maintaned for servicing.

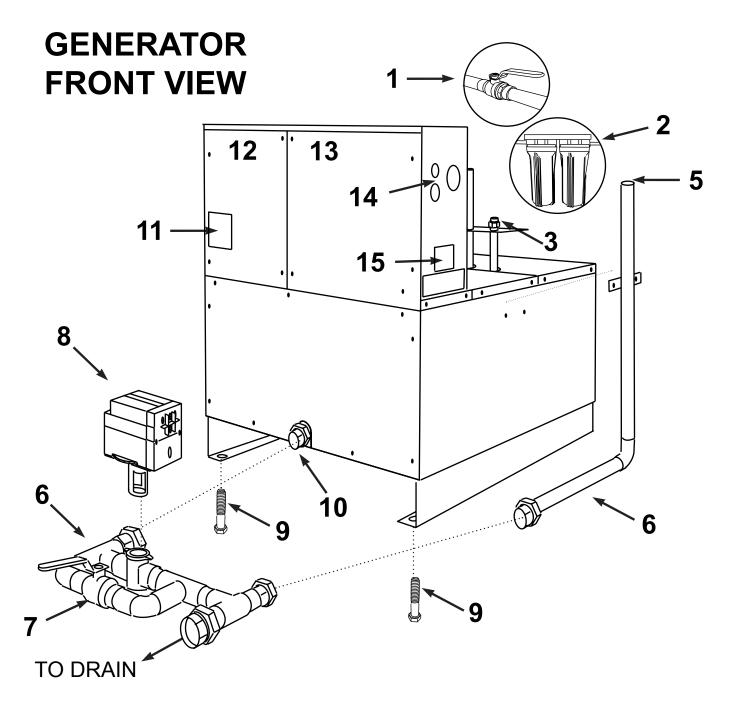
NOTICE: Items depicted are not to scale.





Commercial Steam Generator Component Description

FOR MODELS SG-9, SG-14, SG-18, SG-23, SG-27 & SG-36



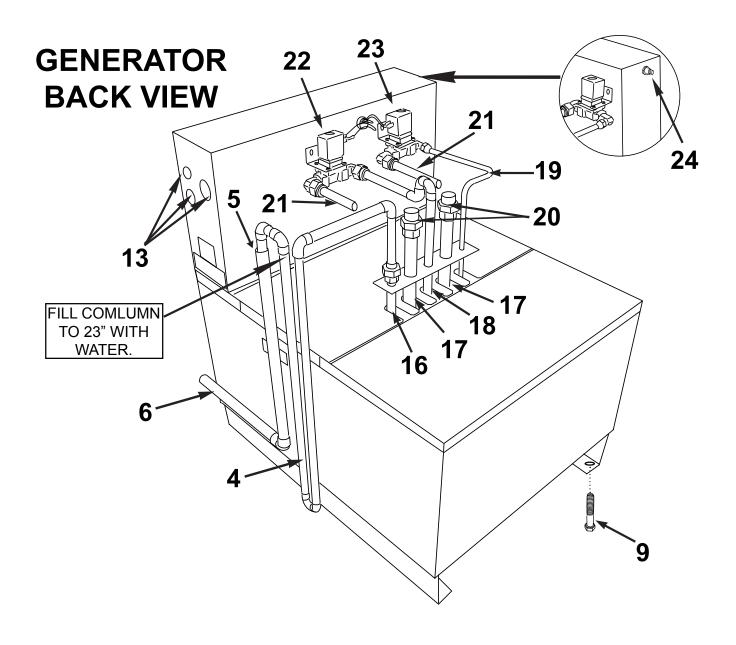
- 1. (c) Water shutoff.
- (c) Adequate water supply (treatment if required).
- 3. (a) 1/2" union for pressure relief column.
- 4. (b) Pressure relief column, 23".
- 5. (b) Air gap.
- 6. (b) Drain piping kit.
- 7. (b) Manual boiler drain valve.
- 8. (b) Motorized boiler drain valve.

- 9. (b) Bolt and nut for leveling.
- 10. (a) Drain line union, 1".
- 11. (a) Digital time clock and plastic cover.
- 12. (a) Low voltage control connection box.
- 13. (a) Main electrical supply connection box.
- 14. (a) Electrical knockouts
- 5. (a) Steam unit serial # and electrical information label



Commercial Steam Generator Component Description

FOR MODELS SG-9, SG-14, SG-18, SG-23, SG-27 & SG-36



- (b) Pressure relief column, 23".
- (b) Air gap.
- 6. (b) Drain piping kit.
- 7. (b) Manual boiler drain valve.
- 8. (b) Motorized boiler drain valve.
- (b) Bolt and nut for leveling.
- 10. (a) Drain line union, 1".
- 11. (a) Digital time clock and plastic cover.
- 12. (a) Low voltage control connection box.
- 13. (a) Main electrical supply connection box.
- 14. (a) Electrical knockouts

- 15. (a) Steam unit serial # and electrical information label
- 16 (b) Pressure relief column supply pipe c/w 1/2" union.
- 17. (a) Two steam pipes.
- 18. (a) Boiler flush pipe.
- 19. (a) Boiler fill pipe.
- 20. (a) Steam pipe union.
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 - (b) Air switch button receiver connection.